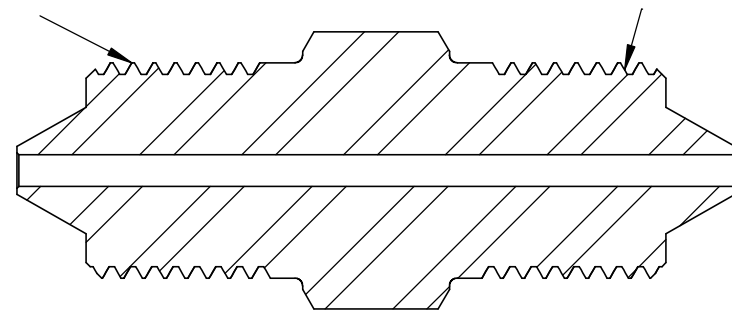
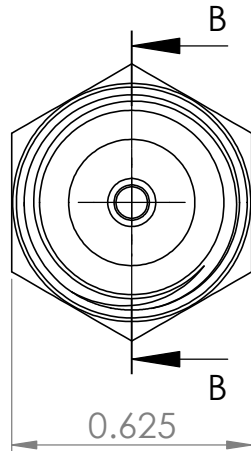


1/4" HP Male
9/16"-18UN Thread
per MASTER_4HM rev1

1/4" HP Male
9/16"-18UN Thread
per MASTER_4HM rev1



SECTION B-B

REVISION NOTES AND DATES

UNLESS OTHERWISE SPECIFIED:

- 1) DIMENSIONS ARE IN INCHES
- 2) TOLERANCES:
FRACTIONAL $\pm 1/64"$
ANGULAR: MACH $\pm 2^\circ$
ONE PLACE DECIMAL $\pm .020$
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$
- 3) THREADS UNIFIED CLASS
2A - 2B
- 4) SURFACE FINISH 63uIn Ra
- 5) CHAMFER THREADS:
MALE - 30° TO ROOT
FEMALE - 45° TO ROOT

	NAME	DATE
DRAWN	MH	3/8/2017
CHECKED	KH	3/8/2017
DATE STARTED IN PRODUCTION:		
3/8/2017		

**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:
1/4" HP MALE x 1/4" HP MALE
60,000 psi

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SIZE A	DWG. NO. 5404-4H4H	REV Y
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SCALE: 2:1 WEIGHT: 0.11 SHEET 1 OF 1