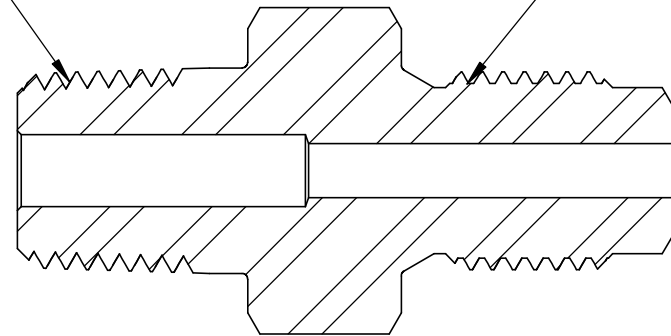


1/4"-18 NPT  
Male Thread

1/4"-19 BSPP  
Male Thread



SECTION A-A

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS ARE IN INCHES  
TOLERANCES AS FOLLOWS:

1 PLACE DECIMAL (.0): ±.020  
2 PLACE DECIMAL (.00): ±.010  
3 PLACE DECIMAL (.000): ±.005  
ANGLES: ±2°

SURFACE FINISH: 63RMS  
BREAK ALL EDGES: .010-.015  
FILLETS & ROUNDINGS: R.015 - 0.30

THREADS UNIFIED CLASS 2A - 2B  
CHAMFER THREADS 45° TO ROOT  
30° CHAMFER IS OPTIONAL  
FOR MALE THREADS ONLY

	NAME	DATE
DRAWN	BM	1/25/2023
CHECKED	KH	01/20/2023

DATE STARTED IN PRODUCTION:

01/20/2023



**ULTRA PRESSURE COMPONENTS  
HOUSTON, TX**

TITLE:

1/4" NPT MALE X 1/4" BSP EXT MALE  
MAWP 15,000 PSI

SIZE	DWG. NO.	REV
<b>A</b>	5404-4N4BE	<b>Y</b>

SCALE: 2:1	WEIGHT: 0.11	SHEET 1 OF 1
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REVISION NOTES AND DATES

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