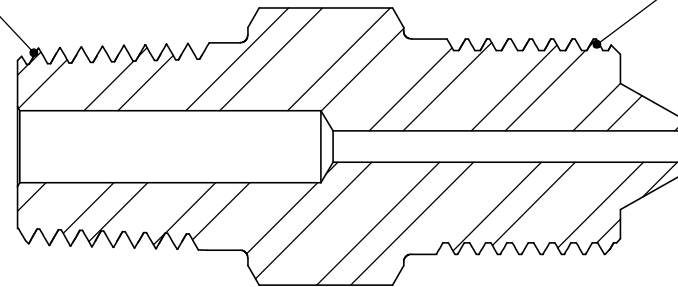


1/4"-18 Male NPT
per MASTER_4NM_rev1

1/4" HP Male
9/16"-18UN Thread
per MASTER_4HM_rev1



SECTION A-A

UNLESS OTHERWISE SPECIFIED:

- 1) DIMENSIONS ARE IN INCHES
- 2) TOLERANCES:
 FRACTIONAL $\pm 1/64"$
 ANGULAR: MACH $\pm 2^\circ$
 ONE PLACE DECIMAL $\pm .020$
 TWO PLACE DECIMAL $\pm .010$
 THREE PLACE DECIMAL $\pm .005$
- 3) THREADS UNIFIED CLASS
 2A - 2B
- 4) SURFACE FINISH 63 μ in Ra
- 5) CHAMFER THREADS:
 MALE - 30° TO ROOT
 FEMALE - 45° TO ROOT

	NAME	DATE
DRAWN	MH	5/30/2017
CHECKED	KH	5/30/2017
DATE STARTED IN PRODUCTION:		
5/30/2017		

**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:
**1/4" NPT MALE X 1/4" HP MALE
15,000 psi**

SIZE A	DWG. NO. 5404-4N4H	REV Y
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SCALE: 2:1 WEIGHT: 0.10 SHEET 1 OF 1



REVISION NOTES AND DATES

PROPRIETARY AND CONFIDENTIAL

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