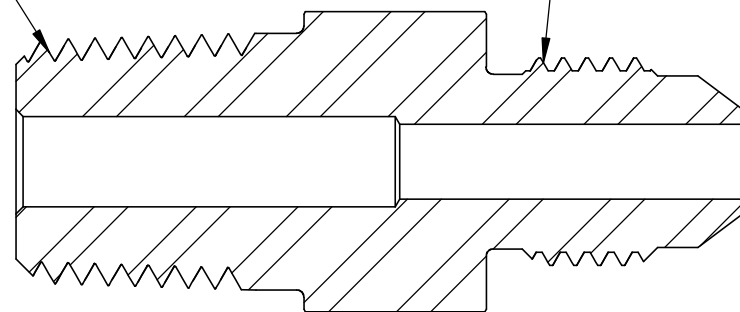


1/4"-18 NPT Male

1/4" JIC Male
7/16"-20UN Thread



SECTION B-B

REVISION NOTES AND DATES

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS ARE IN INCHES
TOLERANCES AS FOLLOWS:
1 PLACE DECIMAL (.0): ±.030
2 PLACE DECIMAL (.00): ±.020
3 PLACE DECIMAL (.000): ±.010
ANGLES: ±2°

SURFACE FINISH: 63RMS
BREAK ALL EDGES: .010-.015
FILLETS & ROUNDINGS: R.015 - 0.30

THREADS UNIFIED CLASS 2A - 2B
CHAMFER THREADS 45° TO ROOT
30° CHAMFER IS OPTIONAL
FOR MALE THREADS ONLY

	NAME	DATE
DRAWN	BM	9/8/2020
CHECKED	KH	9/8/2020
DATE STARTED IN PRODUCTION:		
9/8/2020		



**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:

1/4" NPT Male x 1/4" JIC Male
15,000 psi

SIZE	DWG. NO.	REV
A	5404-4N4J	Y

SCALE: 2.5:1	WEIGHT: 0.08	SHEET 1 OF 1
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