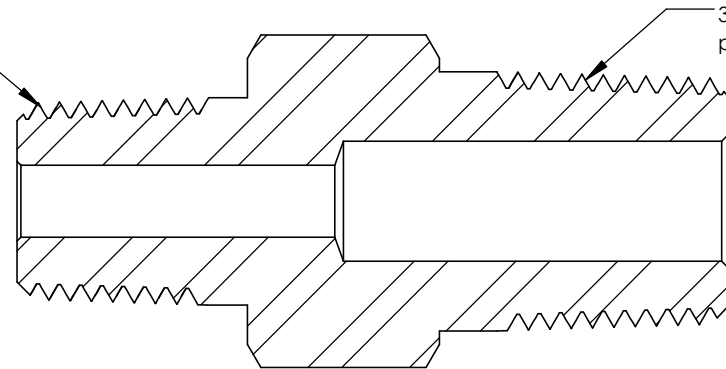


1/4"-18 NPT MALE  
per MASTER-4NM rev1



3/8"-18 NPT MALE  
per MASTER-6NM rev1

SECTION A-A

UNLESS OTHERWISE SPECIFIED:

- 1) DIMENSIONS ARE IN INCHES
- 2) TOLERANCES:  
 FRACTIONAL  $\pm 1/64"$   
 ANGULAR: MACH  $\pm 2^\circ$   
 ONE PLACE DECIMAL  $\pm .020$   
 TWO PLACE DECIMAL  $\pm .010$   
 THREE PLACE DECIMAL  $\pm .005$
- 3) THREADS UNIFIED CLASS  
 2A - 2B
- 4) SURFACE FINISH 63 $\mu$ in Ra
- 5) CHAMFER THREADS:  
 MALE -  $30^\circ$  TO ROOT  
 FEMALE -  $45^\circ$  TO ROOT

	NAME	DATE
DRAWN	MH	4/12/2017
CHECKED	KH	4/12/2017

DATE STARTED IN PRODUCTION:

4/12/2017



**ULTRA PRESSURE COMPONENTS  
HOUSTON, TX**

TITLE:

1/4" NPT Male x 3/8" NPT Male  
15,000 PSI

SIZE	DWG. NO.	REV
<b>A</b>	<b>5404-4N6N</b>	<b>Y</b>

SCALE: 2:1    WEIGHT: 0.14    SHEET 1 OF 1

REVISION NOTES AND DATES

**PROPRIETARY AND CONFIDENTIAL**

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