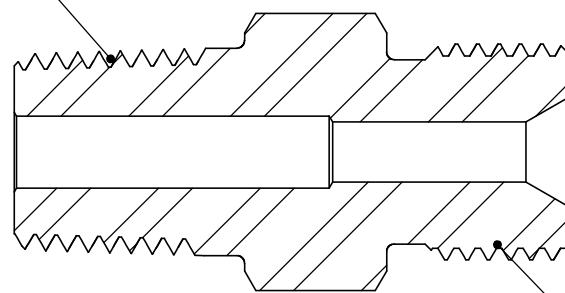


1/4" NPT MALE PER
MASTER_4NM rev1



9/16" TYPE M MALE PER
MASTER_M9 rev1

SECTION A-A
SCALE 2 : 1

REVISION NOTES AND DATES

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

- 1) DIMENSIONS ARE IN INCHES
- 2) TOLERANCES:
FRACTIONAL $\pm 1/64"$
ANGULAR: MACH $\pm 2^\circ$
ONE PLACE DECIMAL $\pm .020$
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$
- 3) THREADS UNIFIED CLASS 2A - 2B
- 4) SURFACE FINISH 63 μ in Ra
- 5) CHAMFER THREADS:
MALE - 30° TO ROOT
FEMALE - 45° TO ROOT

	NAME	DATE
DRAWN	MH	7/18/2013
CHECKED	KH	09/14/16

DATE STARTED IN PRODUCTION:

09/14/16



**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:

1/4" MALE NPT X 9/16" TYPE M MALE
15,000 PSI

SIZE A	DWG. NO. 5404-4NM9	REV Y
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SCALE: 2:1 WEIGHT: 0.09 SHEET 1 OF 1