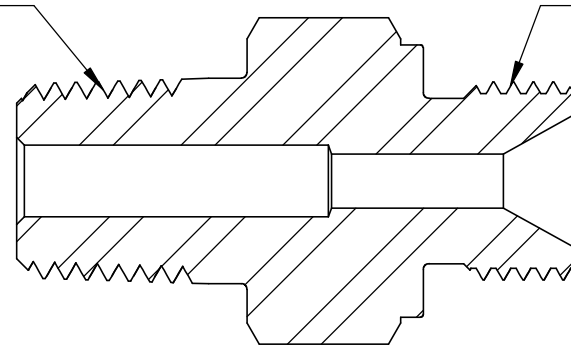


1/4"-18NPT
Male Thread

1/4"-19 BSPP
Male Thread



SECTION A-A

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS ARE IN INCHES
TOLERANCES AS FOLLOWS:

1 PLACE DECIMAL (.0): ±.020
2 PLACE DECIMAL (.00): ±.010
3 PLACE DECIMAL (.000): ±.005
ANGLES: ±2°

SURFACE FINISH: 63RMS
BREAK ALL EDGES: .010-.015
FILLETS & ROUNDINGS: R.015 - 0.30

THREADS UNIFIED CLASS 2A - 2B
CHAMFER THREADS 45° TO ROOT
30° CHAMFER IS OPTIONAL
FOR MALE THREADS ONLY

	NAME	DATE
DRAWN	BM	1/25/2023
CHECKED	KH	01/20/2023
DATE STARTED IN PRODUCTION:		
01/20/2023		



**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:

1/4" NPT MALE X 1/4" BSP MALE
MAWP 15,000 PSI

SIZE	DWG. NO.	REV
A	5404-4N4B	Y

SCALE: 2:1	WEIGHT: 0.10	SHEET 1 OF 1
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REVISION NOTES AND DATES

PROPRIETARY AND CONFIDENTIAL

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